

# SUPERTAPER ST1M

SEMI-AUTOMATIC CASE SEALER



The Supertaper ST1M seals cases on the top and bottom with tape. Features include: stainless steel exterior finish, high-quality taping heads with open tape feed path, heavy duty side belts with 1/4 hp motors and quick and easy size change.





## TECHNICAL SPECIFICATIONS SUPERTAPER ST1M:

Case range:	4.75" x 4.75" x 3.25" at 1.50" flap length. (L x W x H) min. 4.75" x 4.75" x 4.00" at 2.25 flap length. (L x W x H) min. Unlimited x 20.00" x 20.00" (L x W x H) max.
Case weight:	Up to 90 lbs.
Belt speed:	65 ft/min.
Finish:	Stainless steel frame, legs and top structure.
Taping heads:	OK 55 high-quality taping heads with open tape feed path suitable for 2.00" wide tape (max.) and 14.00" diameter rolls.
Power requirements:	Voltages to requirement.
Conveyor motors:	Two 0.25 HP motors
Side belts:	4.00" wide belts
Protection class:	Nema 12.
Infeed/discharge height:	22.00" - 31.00"
Machine dimensions:	38.00" x 38.00" x 54.00" (L x W x H), excluding roller conveyors.

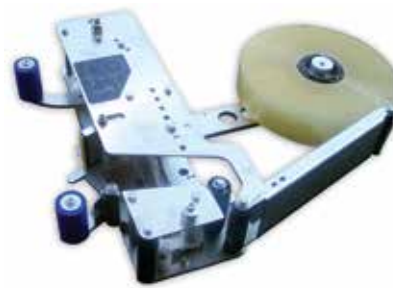
## SUPERTAPER ST1M OPTIONS:

- Case forming and pack station.
- Top tape only version.
- All stainless steel.
- Infeed and discharge roller conveyors  
L = 16.00", 40.00" or 80.00"
- OK-75 3.00" taping heads.
- Bottom tape only version.
- Castors.

## FEATURES

Stainless steel exterior finish.	Clean and durable, preferred in food and other industries.
Heavy duty motors and belts.	Suitable for demanding applications and cases up to 90 lbs.
4" wide resilient side belts.	Handles light, heavy or bulging cases.
Quick and easy size change.	Increased flexibility and production efficiency.
Open tape feed path.	Quick and operator friendly roll changes.
Case top compression rollers.	Consistent top seal and enhanced cosmetics.

## BENEFITS



OK-55 & OK-75 TAPING HEADS

- Corrosion resistant.
- Rugged construction.
- Open tape feed path for easy roll loading.
- Positive tape application.
- Knife guard for operator safety.
- No lubrication or oil required.
- Handles all standard tape brands and grades.
- Adjustable flap length 1.50" or 2.25"
- OK-55: 2.00" wide tape (max.)
- OK-75: 3.00" wide tape (max.)
- 14.00" diameter rolls (max.)



OK Tape



### Our machines can be used to pack almost any product:

Fruits, nuts, vegetables, scallions, meats, poultry, seafood, cereals, crackers, rice, pasta, tortillas, snack food, sugar, chocolate, herbs, spices, seed, coffee, tea, bakery goods, gypsum, asphalt, caps, closures, plastics, screws, medical devices, cutlery, butter, powders, pharmaceutical devices, biomedical devices, pellets, powders, crack fillet, margarine, shortening, oils and fats, dough, candy.





## TECHNICAL SPECIFICATIONS SUPERTAPER ST1M:

Case range:	4.75" x 4.75" x 3.25" at 1.50" flap length. (L x W x H) min. 4.75" x 4.75" x 4.00" at 2.25" flap length. (L x W x H) min. Unlimited x 20.00" x 20.00" (L x W x H) max.
Case weight:	Up to 90 lbs.
Belt speed:	65 ft/min.
Finish:	Stainless steel frame, legs and top structure.
Taping heads:	OK 55 high-quality taping heads with open tape feed path suitable for 2.00" wide tape (max.) and 14.00" diameter rolls.
Power requirements:	Voltages to requirement.
Conveyor motors:	Two 0.25 HP motors
Side belts:	4.00" wide belts
Protection class:	Nema 12.
Infeed/discharge height:	22.00" - 31.00"
Machine dimensions:	38.00" x 38.00" x 54.00" (L x W x H), excluding roller conveyors.

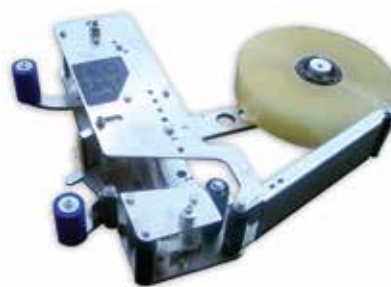
## SUPERTAPER ST1M OPTIONS:

- Case forming and pack station.
- Top tape only version.
- All stainless steel.
- Infeed and discharge roller conveyors  
L = 16.00", 40.00" or 80.00"
- OK-75 3.00" taping heads.
- Bottom tape only version.
- Casters.

## FEATURES

Stainless steel exterior finish.	Clean and durable, preferred in food and other industries.
Heavy duty motors and belts.	Suitable for demanding applications and cases up to 90 lbs.
4" wide resilient side belts.	Handles light, heavy or bulging cases.
Quick and easy size change.	Increased flexibility and production efficiency.
Open tape feed path.	Quick and operator friendly roll changes.
Case top compression rollers.	Consistent top seal and enhanced cosmetics.

## BENEFITS



OK-55 & OK-75 TAPING HEADS

- Corrosion resistant.
- Rugged construction.
- Open tape feed path for easy roll loading.
- Positive tape application.
- Knife guard for operator safety.
- No lubrication or oil required.
- Handles all standard tape brands and grades.
- Adjustable flap length 1.50" or 2.25"
- OK-55: 2.00" wide tape (max.)
- OK-75: 3.00" wide tape (max.)
- 14.00" diameter rolls (max.)



OK Tape



### Our machines can be used to pack almost any product:

Fruits, nuts, vegetables, scallions, meats, poultry, seafood, cereals, crackers, rice, pasta, tortillas, snack food, sugar, chocolate, herbs, spices, seed, coffee, tea, bakery goods, gypsum, asphalt, caps, closures, plastics, screws, medical devices, cutlery, butter, powders, pharmaceutical devices, biomedical devices, pellets, powders, crack fillet, margarine, shortening, oils and fats, dough, candy.

