

# SUPERFORMER SF1-HM

AUTOMATIC HOT-MELT CASE ERECTOR

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The Superformer SF1-HM erects corrugated cases and closes the bottom flaps with hot-melt glue. Unique features of the machine include stainless steel exterior finish, automatic case squaring system, easy size change, case monitoring, and display with fault finding indications.



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## TECHNICAL SPECIFICATIONS SUPERFORMER SF1-HM:

Case range:	<b>Superformer SF1M-HM</b>	
	8.00" x 8.00" x 3.00"	(L x W x H) min.
	18.00" x 14.00" x 16.00"	(L x W x H) max.
Speed:	<b>Superformer SF1-HM</b>	
	8.00" x 8.00" x 6.00"	(L x W x H) min.
	24.00" x 20.00" x 24.00"	(L x W x H) max.
Hot-melt Applicator:	<b>Superformer SF1M-HM</b>	
	Up to 15 cases per min.	
	<b>Superformer SF1-HM</b>	
	Up to 13 cases per min.	
Case magazine:	Horizontal, belt driven, indexing magazine, length 40".	
Electric:	480V, 3 Ph, 60 Hz. 15 amps standard or to requirement.	
Compressed Air:	Constant 80-100 psi, 0.5 CF per cycle, 1/2" supply, clean, dry and unlubricated air.	
Controls:	Allen Bradley PLC. 2 digit alphanumeric display unit.	
Finish:	Stainless steel frame, covers and electrical enclosure, plated and painted interior.	
Machine handling:	Right to left or left to right to requirement.	



### SUPERTAPER ST1A AUTOMATIC CASE SEALER

The Superformer case erectors are usually combined with a Supertaper case top taper or gluer to create an automatic system.

## FEATURES

## BENEFITS

Quick and easy size change.	Increased production efficiency and flexibility.
Automatic case squaring system.	Consistency for automatic lines and enhanced cosmetics.
Single frame, in line design.	Ease of setup, training and operation.
Stainless steel exterior finish.	Clean and durable finish, preferred in food and other industries.



**Our machines can be used to pack almost any product:**

Fruits, nuts, vegetables, scallions, meats, poultry, seafood, cereals, crackers, rice, pasta, tortillas, snack food, sugar, cutlery, chocolate, herbs, spices, seed, coffee, tea, bakery goods, gypsum, asphalt, caps, closures, plastics, screws, medical devices, oils & fats, powders, pharmaceutical devices.



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