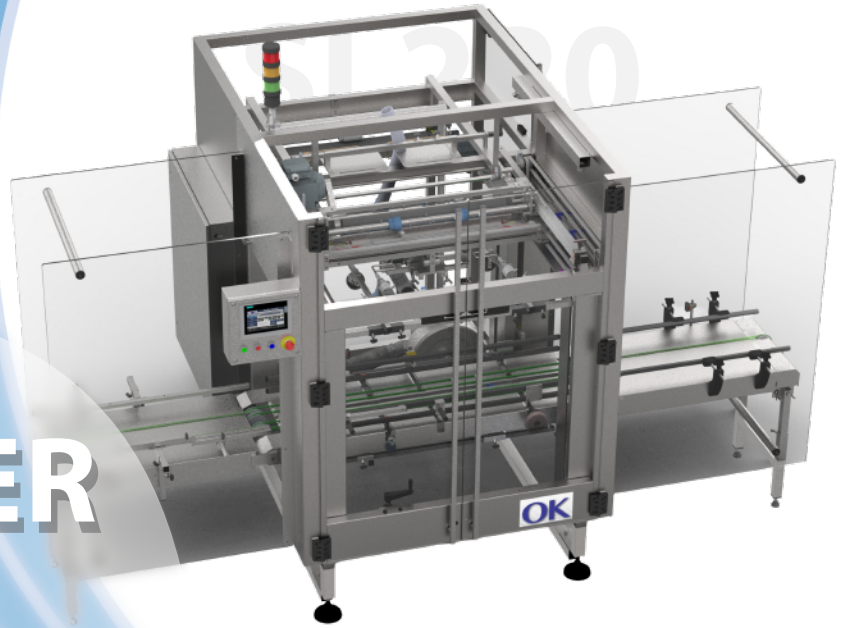




SUPERLINER SL220



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POLYBAG MAKER & BAG INSERTER

Reliable equipment to keep up with demand.

The Superformer SF1 is an Automatic Case Erector and Bottom Taper. It's function is to erect RSC cases, fold the bottom flaps and close the bottom with tape. Unique features of this machine include stainless steel exterior finish, automatic case squaring system, easy size change, tape and case monitoring. Offered to match your unique application needs.

Heavy-Duty & Efficient

- STAINLESS-STEEL CONSTRUCTION
- CHOICE OF TAPE OR HOT-MELT GLUE
- TOUCHSCREEN CONTROLS WITH ALARMS
- WIDE RANGE OF CASE SIZES
- CUSTOMIZED FOR EACH APPLICATION



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TECHNICAL SPECIFICATIONS:

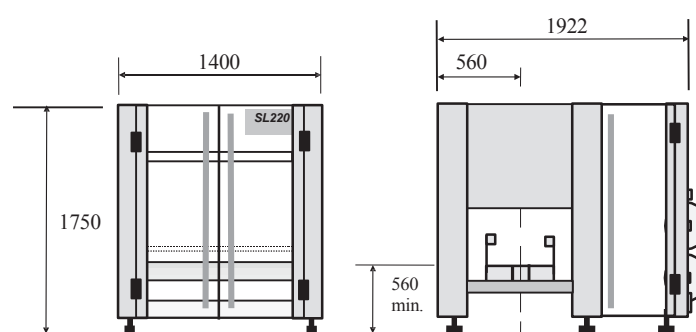
Case range:	Superliner SL220 10.00" x 8.00" x 6.00" (L x W x H) min. 25.00" x 24.00" x 24.00" (L x W x H) max.
	Superliner SL222 14.00" x 12.00" x 8.00" (L x W x H) min. 24.00" x 20.00" x 24.00" (L x W x H) max.
Speed:	Superliner SL220 Up to 18 cases per/min
	Superliner SL220 Servo Up to 24 cases per/min
	Superliner SL222 Up to 15 cases per/min
Bag Material:	All standard polyethylene films. (HDPE, LDPE, LLDPE, co-extrusions)
Bag gauges:	0.07 - 3.0 mil depending on material
Electrical Requirements:	480VAC, 3 PH, 60 Hz standard. Other voltages to requirement.
Pneumatic Requirements:	80-100 psi, 1/2" supply.
Controls:	Allen Bradley or Siemens Touchscreen PLC controls with operator fault finding display.
Finish:	Stainless-steel frame, covers and electrical enclosure.
Machine handling:	Right to left, or left to right

FEATURES

BENEFITS

Stainless-steel exterior finish:	Clean and durable finish, preferred in food and other industries.
Bags made on the machine:	Cost savings over pre-made bags
Adjustable bag length:	Reduce inventory, one roll size makes multiple bag lengths
Dual roll holder:	Easy roll change with minimal down time.
Wide case & film range:	Protects investment with flexibility for future market requirements.

SL220 DIMENSIONS



**NEED A COMPLETE PACKAGING LINE?
WE'LL DESIGN & MANUFACTURE IT.**



ADD-ON OPTIONS

- Lining of crates, trays or pails.
- Fold down system for case top flaps.
- Centralized adjustments for quick and easy size change.
- Superliner SL222 System for larger case sizes.
- Pre-made bags on a roll.
- Bag detect and reject systems.
- 45 Degree angled gusset seals to make block bottom bags.
- Superliner SL220 Servo System for higher speeds.

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