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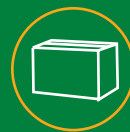


lead.



**"A global company to believe in."**

# Duraformer 1



## case erector

The new Duraformer 1 erects RSC cases, folds the bottom flaps and seals them with tape. Exclusive features include an automatic case erecting process, compact welded frame, easy-load walk-in magazine and taping heads with open tape feed path.

The OKI Group is a leading global supplier of integrated "end of the line" packaging automation systems. Our technology, process optimization and services help our customers achieve their productivity and business goals.



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## Technical Specifications for DURAFORMER 1:

Speed:	Up to 10 CPM.
Power requirements:	115 VAC, 1Ph, 60Hz, 5.4Amps.
Case magazine:	40" long, walk-in magazine.
Pneumatics:	80 PSI @ 8 CFM with 1.4" supply.
Controls:	Allen-Bradley PLC.
Belt Motors:	1/6 FPM.
Belt Speed:	60 FPM:
Discharge control photo eye:	Standard.
Low tape, no tape signals:	Optional.
Low cases, no cases signals:	Optional.
Case monitoring sensor:	Standard.
Stack light:	Optional.
Inner locked guarding:	Optional.
Weight:	1600 lbs.

## General Specifications for DURAFORMER 1:

Standard case range:	8.00" x 6.00" x 5.00" (L x W x H) min. 16.00" x 16.00" x 16.00" (L x W x H) max.
Case types:	RSC, HSC (Optional CSSC or POL).
Finish:	Steel-it painted.
Taping heads:	Blue Max 2" wide tape head.
Side Belts:	60ft./min.

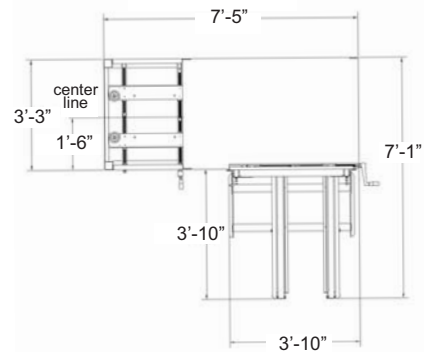
## FEATURES

## BENEFITS

Walk in magazine.	Ergonomic and efficient.
Quick and easy size change.	Increased production efficiency and flexibility.
Heavy-duty welded compact frames.	Durable construction for demanding applications.
Heavy-duty, easy thread, tape head.	Long lasting and efficient.
Allen-Bradley PLC.	Latest technology.

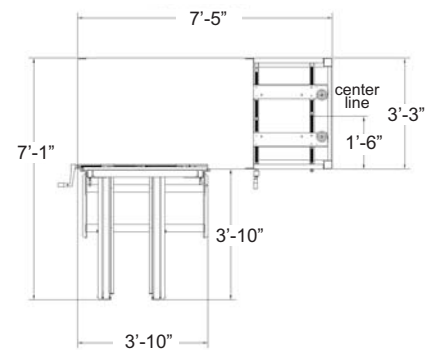


Duraformer 1  
left hand layout



“with printing upright”

Duraformer 1  
right hand layout



“with printing upright”

## DURAFORMER 1 OPTIONS:

- Right or left hand case loading.
- Exit conveyors.
- Nema 4 wiring.
- Customer specified finish.
- 3" tapehead.

